522 Rec'd PCT/PTO 16 JAN 2001

FORM PTO-1390 REV. 5-93

US DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE

TRANSMITTAL LETTER TO THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US) **CONCERNING A FILING UNDER 35 U.S.C. 371**

ATTORNEYS DOCKET NUMBER P00.2002

U.S.APPLICATION NO. (if known, see 37 CFR 1.5)

09/743892

INTERNATIONAL APPLICATION NO.

INTERNATIONAL FILING DATE

PRIORITY DATE CLAIMED 13 July 1998

PCT/DE99/01935 1 July 1999

TITLE OF INVENTION

6. ⊠

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"DEVICE FOR THE LASER PROCESSING OF WORKPIECES"

APPLICANT(S) FOR DO/EO/US

Bernd-Friedrich SCHOLL, Lothar MÜLLER, Werner JUNG and Stefan DIETRICH

Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

- 1. ੈ⊠ 2. □ This is a FIRST submission of items concerning a filing under 35 U.S.C. 371.
- This is a SECOND or SUBSEQUENT submission of items concerning a filing under 35 U.S.C. 371.
- 3. ⊠ This express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay.
- A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority ١D
- 5.- ⊠ A copy of International Application as filed (35 U.S.C. 371(c)(2))
 - a. It is transmitted herewith (required only if not transmitted by the International Bureau).
- b. \square has been transmitted by the International Bureau. i j
 - c. $\ \square$ is not required, as the application was filed in the United States Receiving Office (RO/US)
 - A translation of the International Application into English (35 U.S.C. 371(c)(2).
- 7. 🗷 Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. §371(c)(3))
 - a. \square are transmitted herewith (required only if not transmitted by the International Bureau).
- 1 mg 3 b. $\ \square$ have been transmitted by the International Bureau.
 - c. \square have not been made; however, the time limit for making such amendments has NOT expired.
- 11,5 d. Man have not been made and will not be made.
- 8. 🗆 A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).
- An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).)
- 10. 🗆 A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C.371(c)(5)).

Items 11. to 16. below concern other document(s) or information included:

- An Information Disclosure Statement under 37 C.F.R. 1.97 and 1.98; (PTO 1449, Prior Art, Search Report). 11. ⊠
- 12. 🗆 An assignment document for recording. A separate cover sheet in compliance with 37 C.F.R. 3.28 and 3.31 is included. (SEE ATTACHED ENVELOPE)
- 13. ₪ A FIRST preliminary amendment.
 - A SECOND or SUBSEQUENT preliminary amendment.
- 14. ⊠ A substitute specification.
- 15. 🗆 A change of power of attorney and/or address letter.
- 16. ⊠ Other items or information:
 - a.

 Submittal of Drawings
 - b. ⊠ EXPRESS MAIL #EL 655302996US, dated January 16, 2001.

LIC ADDITION NO. 1141		7	528 R	eq'd PCT/PTO	16 JAN 2001
U.S.APPLICATION NO. (if known, se		ERNATIONAL APPLICATIO T/DE99/01935	N NO.	P00,2002	UMBER
17. □ The following f	17. ☑ The following fees are submitted:			CALCULATIONS	PTO USE ONLY
BASIC NATION Search Report has	BASIC NATIONAL FEE (37 C.F.R. 1.492(a)(1)-(5): Search Report has been prepared by the EPO or JPO				
International prelim	ninary examination fee paid to t	JSPTO (37 C.F.R. 1.4	182) \$700.00		
No international preliminary examination fee paid to USPTO (37 C.F.R. 1.482) but international search fee paid to USPTO (37 C.F.R. 1.445(a)(2) \$770.00					
Neither international preliminary examination fee (37 C.F.R. 1.482) nor international search fee (37 C.F.R. 1.445(a)(2) paid to USPTO					
International preliminary examination fee paid to USPTO (37 C.F.R. 1.482) and all claims satisfied provisions of PCT Article 33(2)-(4) \$ 96.00				T	
ENTER APPROPRIATE BASIC FEE AMOUNT =			\$ 860.00		
Surcharge of \$130.00 for fur from the earliest claimed prior	rnishing the oath or declaration ority date (37 C.F.R. 1.492(e)).	later than □ 20 □	30 months	\$	
Claims	Number Filed	Number Extra	Rate		
Total Claims	2 - 20 =	=	X \$ 18.00	\$.00	
Independent Claims	1 - 3 =	. 1	X \$ 80.00	\$	
Multiple Dependent Cla	ims		\$270.00+	\$	
a de la companya de l	TOTAL O	F ABOVE CALCU	ILATIONS =	\$ 860.00	
Reduction by 1/2 for filing by small entity, if applicable. Verified Small Entity statement must also be filed. (Note 37 C.F.R. 1.9, 1.27, 1.28)			\$		
SUBTOTAL =			\$ 860.00		
frein the earliest claimed prio	or furnishing the English transla rity date (37 CFR 1.492(f)).	tion later than 🗆 20	□ 30 months +	\$	
		TOTAL NAT		\$ 860.00	
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TOTAL FEES ENCLOSED =			NCLOSED =	\$ 860.00	
				Amount to be refunded	\$
				charged	\$
a. ⊠ A check in the amount of \$ 860.00 to cover the above fees is enclosed.					
b. Please charge my Deposit Account No in the amount of \$ to cover the above fees. A duplicate copy of this sheet is enclosed.					
c. The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. 501519. A duplicate copy of this sheet is enclosed.					
NOTE: Where an appropriate	time limit under 37 C.F.R. 1.4	94 or 1.495 has not	been met, a petitio	on to revive (37 C.F.R. 1.	137(a) or (b)) must be
SEND ALL CORRESPON	IDENCE TO:	SIGNATURE	A. M	104	
Schiff Hardin & Waite Patent Department 6600 Sears Tower SIGNATURE Steven H. Noll NAME					
Chicago, Illinois 60606	j	28,982			
		Registration Num	ber	11	

IN THE UNITED STATES ELECTED OFFICE OF THE UNITED STATES PATENT AND TRADEMARK OFFICE UNDER THE PATENT COOPERATION TREATY-CHAPTER II

"PRELIMINARY AMENDMENT"

5 APPLICANT: Bernd-Friedrich SCHOLL et al.

SERIAL NO.:

EXAMINER:

FILING DATE:

ART UNIT:

INTERNATIONAL APPLICATION NO.: PCT/DE99/01935

INTERNATIONAL FILING DATE: 1 July 1999

10 INVENTION: DEVICE FOR THE LASER PROCESSING OF WORKPIECES

Hon. Assistant Commissioner for Patents Box PCT Washington D.C. 20231

DEAR SIR:

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Amend the above-identified international application before entry into the national stage before the U.S. Patent & Trademark Office under 35 U.S.C. §371 as follows:

IN THE SPECIFICATION

Please substitute the specification in the file with the enclosed substitute specification according to 37 CFR 1.125(b). Also, enclosed please find a marked-up version of the specification, separate from the substitute specification, marked-up to show all changes relative to the previous version of the specification.

IN THE DRAWINGS

Please amend the Figure to add English text for clarification as shown on the drawing copy marked in red attached to the Request for Approval of Drawing Changes filed simultaneously herewith.

5 IN THE CLAIMS

On substitute page 3, line 1, change "Patent Claims" to --We Claim:--. Please cancel all claims without prejudice and add new claims 2, 3 as follows:

2. An apparatus for laser processing of workpieces with processing surfaces lying diametrically opposite one another, said apparatus comprising:

two laser units directed towards one another, said laser units being capable of simultaneous operation, said workpieces placed between the two laser units;

an internal beam deflection device for each of said two laser units, said internal deflection device to deflect respective laser beams emitted from said laser units on to regions of said workpieces to be processed; and

a movable carrier for moving said workpieces in to a radiation region of said laser units, said workpieces being fixed to said movable carrier.

3. An apparatus according to claim 2, wherein said workpieces are plate-like interconnect carriers laminated on both sides.

REMARKS

The foregoing amendments to the specification and claims under Article 41 of the Patent Cooperation Treaty place the application into a form for prosecution

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before the U.S. Patent and Trademark Office under 35 U.S.C. §371. Accordingly, entry of these amendments before examination on the merits is hereby requested.

Respectfully submitted,

Steven H. Noll (reg. no. 28,982)

Schiff Hardin & Waite Patent Department 6600 Sears Tower Chicago, Illinois 60606

Telephone: 312-258-5785

ATTORNEY FOR APPLICANT

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SPECIFICATION

TITLE

APPARATUS FOR THE LASER PROCESSING OF WORKPIECES BACKGROUND OF THE INVENTION

Field of the Invention

The invention is directed to an apparatus for the laser processing of workpieces having processing surfaces lying diametrically opposite one another.

Description of the Prior Art

In the manufacture of fine surface structures, for example in printed circuit boards, it is known to structure conductive or cover layers with high precision using a laser beam. Given printed circuit boards laminated on both sides, the printed circuit board must be turned over and be brought into the working range of the laser unit a second time.

US 5,678,229 A has disclosed a laser cutting means for plates, whereby the workpiece is arranged between two laser units directed toward one another and whose optical axes are exactly aligned with one another, so that the displaceable guided plates can be given a clean parting cut.

JP 03142090 A has also discloses a laser drilling means for printed circuit boards, whereby the holes are generated by two laser devices whose laser beams given via fixed deflection mirrors likewise have their optical axes exactly aligned with one another. The printed circuit board must be correspondingly shifted for drilling other holes.

Similarly, JP 60177982 has disclosed a similar device for the simultaneous and both-sided marking of plates, whereby, however, the laser beams are adjusted relative to one another from both sides via a beam splitter and multiple, fixed deflection mirrors.

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SUMMARY OF THE INVENTION

The invention is based on the object of enhancing the processing precision and shortening the processing duration.

This object is achieved by the invention where two laser units are directed toward one another. These units can be simultaneously operated. Each unit has a deflection device that deflects the laser beam to cover the area of the workpiece to be processed at any time. Since the two laser units can be controlled independently of one another, different patterns can be generated on the two sides without having to move the printed circuit board, as a result whereof the processing time is cut in half. Moreover, the turnover, change and adjustment outlay for processing the second printed circuit board side is eliminated. The position of the workpiece need only be acquired once. The two laser units can be pre-adjusted such that the processing patterns at both sides of the printed circuit board are congruent without differences.

In another embodiment of the present invention, different structures can be produced on the two sides of the printed circuit board without employing masks.

DESCRIPTION OF THE DRAWINGS

The illustrated Figure shows a schematic side view of a carrying frame 1 with two laser units 1, a workpiece 3 fashioned as printed circuit board and a movable carrier 4 fashioned as linear transport means whose transport direction proceeds perpendicular to the plane of the Figure.

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DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

The laser unit 2 is composed of a laser beam generator 5 and of a deflection device 6 with which the laser beam can be deflected such in two coordinate directions that it is respectively perpendicular to the workpiece surface. The two laser units are arranged such above and below the workpiece 3 that their emitted beams are directed opposite one another. Both surfaces of the workpiece 3 cover the radiation region. These surfaces can then be simultaneously processed and be subsequently moved to such an extent by the movable carrier 4 that another processing area of the printed circuit board proceeds into the radiation region of the laser unit 2 or until the workpiece 3 has left the laser region.

The workpiece can, for example, be fashioned as normal printed circuit board wherein individual regions must be especially finely structured. However, it is also possible, for example, the employ a conductive film instead of the printed circuit board and to pull this past between the two deflection device 6 in steps. The workpieces 3 can also, for example, be fashioned as relatively small chip carriers and be fixed in a plurality of receptacles of a workpiece carrier that is provided with corresponding clearances for the passage of laser beams. In this case, the carrier 4 seizes the workpiece carrier and guides it such that the individual workpieces successively proceed into the laser beam region.

Although other modifications and changes may be suggested by those skilled in the art, it is the intention of the inventors to embody within the patent warranted hereon all changes and modifications as reasonably and properly come within the scope of their contribution to the art.

ABSTRACT OF DISCLOSURE

An apparatus for the laser processing of workpieces with shortened processing time. Two laser units that can be simultaneously operated are directed towards each other. Workpieces, for example printed circuit boards, are moved between the two laser units such that the two sides of the workpieces are simultaneously processed. As a result the processing time is considerably shortened.

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APPARATUS FOR THE LASER PROCESSING OF WORKPIECES

The invention is directed to an apparatus for the laser processing of workpieces having processing surfaces lying diametrically opposite one another.

In the manufacture of fine surface structures, for example in printed circuit boards, it is known to structure conductive or cover layers with high precision using a laser beam. Given printed circuit boards laminated on both sides, the printed circuit board must be turned over and be brought into the working range of the laser unit a second time.

The invention is based on the object of enhancing the processing precision and shortening the processing duration.

This object is achieved by the invention according to claim 1. Since the two laser units can be controlled independently of one another, different patterns can be generated on the two sides without having to move the printed circuit board, as a result whereof the processing time is cut in half. Moreover, the turnover, change and adjustment outlay for processing the second printed circuit board side is eliminated. The position of the workpiece need only be acquired once. The two laser units can be pre-adjusted such that the processing patterns at both sides of the printed circuit board are congruent without differences.

With the development according to claim 2, different structures can be produced on the two sides of the printed circuit board without employing masks.

The invention is explained in greater detail below on the basis of an exemplary embodiment shown in the drawing. The illustrated Figure 1 shows a schematic side view of a carrying frame 1 with two laser units 1, a workpiece 3 fashioned as printed circuit board and a movable carrier 4 fashioned as linear transport means whose transport direction proceeds perpendicular to the plane of the Figure.

The laser unit 2 is composed of a laser beam generator 5 and of a deflection means 6 with which the laser beam can be deflected such in two coordinate directions that it is respectively perpendicular to the workpiece surface. The two laser units are arranged such above and below the workpiece 3 that their emitted beams are directed opposite one another. Both surfaces of the workpiece 3 cover. [sic] These

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can then be simultaneously processed and be subsequently moved to such an extent by the movable carrier 4 that another processing area of the printed circuit board proceeds into the radiation region of the laser unit 2 or until the workpiece 3 has left the laser region.

The workpiece can, for example, be fashioned as normal printed circuit board wherein individual regions must be especially finely structured. However, it is also possible, for example, the employ a conductive film instead of the printed circuit board and to pull this past between the two deflection device 6 in steps. The workpieces 3 can also, for example, be fashioned as relatively small chip carriers and be fixed in a plurality of receptacles of a workpiece carrier that is provided with corresponding clearances for the passage of laser beams. In this case, the carrier 4 seizes the workpiece carrier and guides it such that the individual workpieces successively proceed into the laser beam region.

Patent Claims

two laser unit (2); and

- 1. Apparatus for the laser processing of workpieces (3) with processing surfaces lying diametrically opposite one another, particularly of plate-like interconnect carriers laminated on both sides, characterized in that the apparatus comprises two laser units (2) directed toward one another; the workpieces can be fixed to a movable carrier (4) and can be placed between the
- in that the two laser units (2) can be simultaneously operated.
- 2. Apparatus according to claim 1, characterized in that the two laser units are provided with an internal beam deflection (for example, 5) that covers the region of the workpiece (3) to be respectively processed.

Abstract

APPARATUS FOR THE LASER PROCESSING OF WORKPIECES

The workpieces [sic] (3) fashioned, for example, as printed circuit board is moved between two laser units whose emitted laser beams are directed opposite one another.

As a result thereof, two sides of the workpiece 3 can be congruently processed simultaneously with short dwell time.

Figure 1

Prior foreign applications

German Language Declaration

Priorität beansprucht			Priority Claimed		
198 31 343.8 (Number) (Nummer)	Germany (Country) (Land)	13 July 1998 (Day Month Year Filed) (Tag Monat Jahr eingereicht)	■ Yes Ja	□ No Nein	
(Number) (Nummer)	(Country) (Land)	(Day Month Year Filed) (Tag Monat Jahr eingereicht)	- □ Yes Ja	□ No Nein	
Zivilprozessore Paragraph 120 Anmeldungen t Anspruch diese amerikanischen Paragraphen de der Vereinigten erkenne ich ge Paragraph 1.56 Informationen a der früheren An Internationalen bekannt geword	dnung der V, den Vorzug al und falls der G er Anmeldung r Patentanmeld es Absatzes 35 (a) meine Pflichan, die zwische meldung und de Anmeldedatun	mäss Absatz 35 der /ereinigten Staaten, iller unten aufgeführten eigenstand aus jedem nicht in einer früheren ung laut dem ersten der Zivilprozeßordnung praph 122 offenbart ist, i.7, Bundesgesetzbuch, int zur Offenbarung von n dem Anmeldedatum im nationalen oder PCT in dieser Anmeldung	Code. §120 of any Unite below and, insofar as the claims of this application United States application the first paragraph of T §122 I acknowledge the information as defined in Regulations, §1.56(a) v	t under Title 35, United States ad States application(s) listed subject matter of each of the is not disclosed in the prior in the manner provided by itle 35, United States Code, e duty to disclose material in Title 37, Code of Federal which occurred between the oplication and the national or ate of this application.	
0.01 0.01 0.01 0.01 0.01			(Otation)	(Cleans)	

(Application Serial No.) (Filing Date) (patentiert, anhängig, (patented, pending, (Anmeldeseriennummer) äufgegeben) (Anmeldedatum) abandoned) (Status) (Status) (Application Serial No.) (patentiert, annängig, (Filing Date) (patented, pending, (Anmeldeseriennummer) (Anmeldedatum) aufgegeben) abandoned)

Ich erkläre hiermit, dass alle von mir in der vorliegenden Eklärung gemachten Angaben nach meinem besten Wissen und Gewissen der vollen Wahrheit entsprechen, und dass ich diese eidesstattliche Erklärung in Kenntnls dessen abgebe. dass wissentlich und vorsätzlich falsche Angaben gemäss Paragraph 1001, Absatz 18 der Zivilprozessordnung der Verelnigten Staaten von Amerika mit Geldstrafe belegt und/oder Gefängnis bestraft werden koennen, und dass derartig wissentlich und vorsätzlich falsche Angaben die Gültigkeit der vorliegenden Patentanmeldung oder eines darauf erteilten Patentes gefährden können.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true, and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

IN THE UNITED STATES ELECTED OFFICE OF THE UNITED STATES PATENT AND TRADEMARK OFFICE UNDER THE PATENT COOPERATION TREATY-CHAPTER II

"REQUEST FOR APPROVAL OF DRAWING CHANGE"

APPLICANT: 5

Bernd-Friedrich SCHOLL et al.

SERIAL NO.:

EXAMINER:

FILING DATE:

ART UNIT:

INTERNATIONAL APPLICATION NO.: PCT/DE99/01935

INTERNATIONAL FILING DATE: 1 July 1999

10 INVENTION: DEVICE FOR THE LASER PROCESSING OF

WORKPIECES

Hon. Assistant Commissioner for Patents

Box PCT

Washington D.C. 20231

15 SIR:

> Applicant herewith requests approval of the drawing change in the Figure as shown on the drawing copy marked in red attached hereto.

> > Respectfully submitted,

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Steven H. Noll (reg. no. 28,982

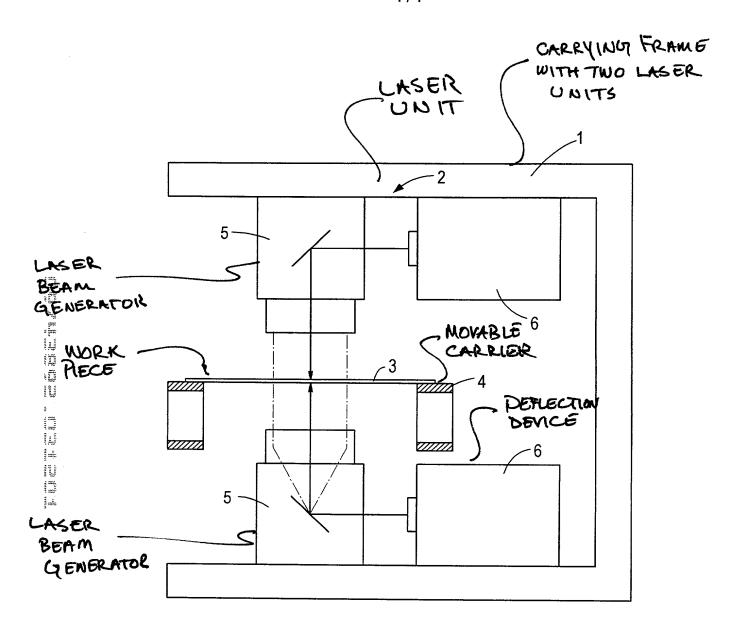
Schiff Hardin & Waite Patent Department 6600 Sears Tower

Chicago, Illinois 60606

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Telephone: 312-258-5790

ATTORNEY FOR APPLICANT



WELTORGANISATION FÜR GEISTIGES EIGENTUM

Internationales Büro

INTERNATIONALE ANMELDUNG VERÖFFENTLICHT NACH DEM VERTRAG ÜBER DIE INTERNATIONALE ZUSAMMENARBEIT AUF DEM GEBIET DES PATENTWESENS (PCT)

(51) Internationale Patentklassifikation 7:

B23K 26/08

(11) Internationale Veröffentlichungsnummer:

WO 00/03831

A1

(43) Internationales Veröffentlichungsdatum:

27. Januar 2000 (27.01.00)

(21) Internationales Aktenzeichen:

PCT/DE99/01935

(22) Internationales Anmeldedatum:

1. Juli 1999 (01.07.99)

(30) Prioritätsdaten:

198 31 343.8

(71) Anmelder (für alle Bestimmungsstaaten ausser US): SIEMENS AKTIENGESELLSCHAFT [DE/DE]; Wittelsbacherplatz 2, D-80333 München (DE).

(72) Erfinder; und

(75) Erfinder/Anmelder (nur für US): SCHOLL, Bernd-Friedrich [DE/DE]; Waldenbucher Strasse 43, D-70771 Echterdingen (DE). MÜLLER, Lothar [DE/DE]; Wolfgangstrasse 35, D-69124 Heidelberg (DE). JUNG, Werner [DE/DE]; Unterer Hagweg 34, D-68753 Waghausel (DE). DIET-RICH, Stefan [DE/DE]; Händelstrasse 28, D-76185 Karlsruhe (DE).

4) Gemeinsamer Vertreter: SIEMENS AKTIENGE-SELLSCHAFT; Postfach 22 16 34, D-80506 München (81) Bestimmungsstaaten: CN, JP, KR, US, europäisches Patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

Veröffentlicht

Mit internationalem Recherchenbericht.

(54) Title: DEVICE FOR THE LASER PROCESSING OF WORKPIECES

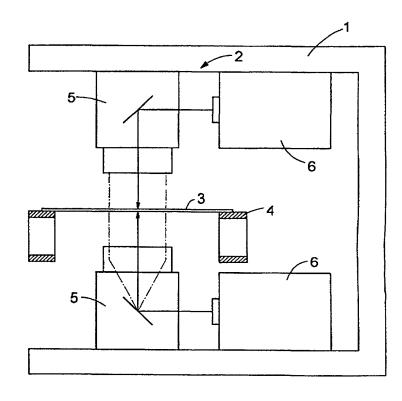
(54) Bezeichnung: VORRICHTUNG ZUM LASERBEARBEITEN VON WERKSTÜCKEN

(57) Abstract

According to the invention, a workpiece (3) embodied, for example, as a printed circuit board, is displaced between two laser units (2) which emit laser beams that are directed towards each other. In this way two sides of the workpiece (3) can be processed simultaneously in coincidence and in a short space of time.

(57) Zusammenfassung

Das z.B. als Leiterplatte ausgebildete Werkstück (3) wird zwischen zwei Lasereinheiten (2) verfahren, deren austretende Laserstrahlen gegeneinander gerichtet sind. Dadurch können gleichzeitig zwei Seiten des Werkstücks (3) mit kurzer Aufenthaltsdauer deckungsgleich bearbeitet werden.



DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION ERKLÄRUNG FÜR PATENTANMELDUNGEN MIT VOLLMACHT German Language Declaration

Als nachstehend benannter Erfinder erkläre ich hiermit an Eides Statt:

dass mein Wohnsitz, meine Postanschrift, und meine Staatsangehörigkelt den im Nachstehenden nach meinem Namen aufgeführten Angaben entsprechen,

dass ich, nach bestem Wissen der ursprüngliche, erste und alleinige Erfinder (falls nachstehend nur ein Name angegeben ist) oder ein ursprünglicher, erster und Miterfinder (falls nachstehend mehrere Namen aufgeführt sind) des Gegenstandes bin, für des dieser Antrag gestellt wird und für den ein Patent beantragt wird für die Erfindung mit dem Titel:

VORRICHTUNG ZUM LASERBEARBEITEN	VON
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PCT internationale Anmeldung	
PCT Anmeldungsnummer PCT/DE99/01935	
eingereicht wurde und am	
äbgeändert wurde (falls tatsächlich abgeändert)	
Tch bestätige hiermit, dass ich den Inhalt der	obigen

Patentanmeldung einschliesslich der Ansprüche durchgesehen und verstanden habe, die eventuell durch einen Zusatzantrag wie oben erwähnt abgeändert wurde.

Ich erkenne meine Pflicht zur Offenbarung irgendwelcher Informationen, die für die Prüfung der vorliegenden Anmeldung in Einklang mit Absatz 37, Bundesgesetzbuch, Paragraph 1.56(a) von Wichtigkeit sind, an.

Ich beanspruche hiermit ausländische Prioritätsvorteile gemäss Abschnitt 35 der Zivilprozessordnung der Vereinigten Staaten, Paragraph 119 aller unten angegebenen Auslandsanmeldungen für ein Patent oder eine Erfindersurkunde, und habe auch alle Auslandsanmeldungen für ein Patent oder eine Erfindersurkunde nachstehend gekennzeichnet, die ein Anmeldedatum haben, das vor dem Anmeldedatum der Anmeldung liegt, für die Priorität beansprucht wird.

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

DEVICE	FOR	THE	LASER	PROCESSIN	G
OF WORK	PIECES	S			
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(check one)				
☐ is attach	ed here	to			
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		(if applicable	≥)	

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

German Language Declaration

VERTRETUNGSVOLLMACHT: Als benannter Erfinder beauftrage ich hiermit den nachstehend benannten Patentanwalt (oder die nachstehend benannten Patentanwälte) und/oder Patent-Agenten mit der Verfolgung der vorliegenden Patentanmeldung sowie mit der Abwicklung aller damit verbundenen Geschäfte vor dem Patent- und Warenzeichenamt: (Name und Registrationsnummer anführen)

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (list name and registration number)

And I hereby appoint Messrs. John D. Simpson (F Brett A. Valique <u>t (27,841), James D. Hobart (24,149), Mel</u> all members of the firm of Schiff Hardin and Waite.	Registration No. 19,842), Steven H. N. N. N. Robinson (31,870), and Mark B	o <u>ll (28,982),</u> tergner (45,877)),	
(Name und Telefonnummer)	Direct Telephone Calls to: (name and telephone number) 312/258-5785		
Rostanschrift: Send Corr	respondence to:		
Patent D	RDIN & WAITE Spartment Chicago, Illinois 60606		
Voller Name des einzigen oder ursprünglichen Erfinders: Bernd-Friedtich SCHOLL	Full name of sole or first inventor.		
Unterschrift des Erfinders Datum 24. 1.01	Inventor's signature	Date	
wohnstiz Echterdingen, Germany	Residence		
Staatsangehöngkeit German	Cluzenship		
Postanschrift Waldenbucher Str. 43	Post Office Address		
D-70771 Echterdingen, GERMANY			

(Bitte entsprechende Informationen und Unterschriften im Falle von weiteren Miterfindern angeben).

(Supply similar information and signature for subsequent joint inventors).

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	Voller Name des zweiten Miterfinders (falls zuttreffend): Lothar MÜLLER	Full name of second joint inventor, if any:	
	Unterschilft des Erfinders Datum Lother L. 2.2.01	Inventor's signature	Date
	Wohnsitz Heidelberg, Germany	Residence	
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	Voller Name des dritten Miterfinders (falls zuttreffend): Werner JUNG	Full name of third joint inventor, if any:	
	Unterscription Description Des	Inventor's signature	Date
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	Voller Name des vierten Miterfinders (falls zutfreffend): Stefan DIETRICH	Full name of fourth joint inventor, If any:	
nen .ten enue	Unterschrift des Erfinders Datum Lefan Vietnik 09.02.01	Inventor's signature	Date
- V	Wohnsitz Karlsruhe, Germany	Residence	
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(Bitte entsprechende Informationen und Unterschriften im Falle von zweiten und weiteren Miterfindern angeben).

(Supply similar information and signature for second and subsequent joint inventors).